

ASSEMBLY AND INSTRUCTION

FIREBARREL

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Assembly and instruction manual **FIREBARREL**

Use this instruction manual to assemble your FireBarrel.

The FIREBARREL set consists of:

- A front plate with a door made of stainless steel for the air supply
- Washer for securing the front plate
- 2 sets of legs
- A flange for the flue pipe
- Top ring for the flange
- 48 bolts and nuts

What else do you need?

- A 50 to 200 liters metal barrel or drum
- A flue pipe with a diameter of 15 cm (you can determine the height)

What tools do you need?

- A drill
- A grinder or jigsaw
- 10 mm ring spanner or open-ended spanner

If you're handy, you will be able to assemble and start using the **FIREBARREL** within less than 2 hours.

What makes a FIREBARREL so unique?

Every **FIREBARREL** is unique because you mount the front plate and the flue pipe by yourself and onto your own barrel. The front plate is robust and stands out, making your FireBarrel a real eye-catcher! Due to the stainless steel of the front plate, you will be assured of a smokefree air supply. The end result is a cool and handy burn barrel with great ventilation. It literally lights up a party or a get-together in your backyard!

We wish you a lot of fun with your **FIREBARREL**.

The **FIREBARREL** team

ATTENTION: PLEASE MAKE SURE THAT THERE ARE NO FLAMMABLE LIQUIDS SURROUNDING YOUR WORKSPACE. THIS PREVENTS A FIRE, WHILST ASSEMBLING THE BARREL.



Decide what the center of the barrel is. This allows you to determine the correct position of the door, legs and flue pipe.



Place the washer of the front plate in the center of the barrel. Then drill the holes.

Tip: First drill 2 opposite holes and insert the bolts here. This prevents the washer from moving.



Mark the inside of the washer and remove those marked parts with a grinder...



...or jigsaw.



You can now attach the legs to the front of the barrel through the hole that you've made for the front plate.

The legs on the back of the barrel will be mounted later, through the hole made for the flue pipe.



Due to the fact that the washer does not fit through the holes made, grind or saw the intermediate piece between the 2 holes.



Now attach the front plate with door onto the barrel. Fix it by placing the back plate inside the barrel using the nuts and bolts.



Place the barrel on its front legs. Mark the hole and mounting holes of the flue on the back of the barrel.

Using the jigsaw, remove the hole for the flue pipe and drill the holes for the washer.



Place the inner plate and the ring in the hole for the flue pipe and fix them with the long bolts. This will pull the inner plate, the barrel and top ring together.

Attach these elements by using the remaining bolts and nuts.



Place the second pair of legs through the hole of the flue pipe at the back end of the barrel.



Lastly, insert the flue pipe. You can now use your **FIREBARREL!**

We hope you enjoy your **FIREBARREL!**